

## TUBE END FACER - 'FC' SERIES / WELD REMOVAL TOOL

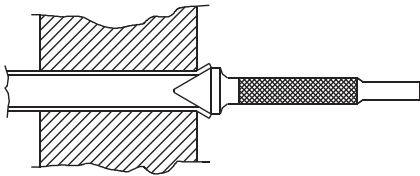
Tube O.D.		Facer Fitted With 3 Tool Bits Model No.	Spare Tool Bits Model No.
mm	inch		
38.10	1.1/2	FC-1500	FC-1500-TB
41.27	1.5/8	FC-1625	FC-1625-TB
44.45	1.3/4	FC-1750	FC-1750-TB
47.62	1.7/8	FC-1875	FC-1875-TB
50.80	2	FC-2000	FC-2000-TB
57.15	2.1/4	FC-2250	FC-2250-TB
63.50	2.1/2	FC-2500	FC-2500-TB
69.85	2.3/4	FC-2750	FC-2750-TB
76.20	3	FC-3000	FC-3000-TB
82.55	3.1/4	FC-3250	FC-3250-TB
88.90	3.1/2	FC-3500	FC-3500-TB
95.25	3.3/4	FC-3750	FC-3750-TB
101.6	4	FC-4000	FC-4000-TB



### Features :

- Tool uses 3 cutting blades which can be configured for tube end facing or weld removal as a step in the removal of welded tubes from the tube sheet.
- Tool fitted with MT shank for use with standard air or electric drills.
- Cutting blades are Titanium Nitride coated to give 3 times the life of conventional cutting blades.
- Tools available for MM sizes of tubes also. Please enquire.
- Ideally suited for work on larger diameter boiler tubes.

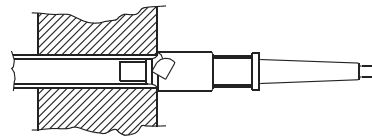
## FLARING TOOL



Tube O.D.		Tube Thk. bwg.	Model No.
mm	inch		
12.70	1/2	16-22	FT-1
15.87	5/8	14-15	FT-2
		16-22	FT-3
19.05	3/4	14-15	FT-4
		16-22	FT-5
22.22	7/8	14-15	FT-6
		16-22	FT-7
25.40	1	12-15	FT-8
		16-22	FT-9
28.57	1.1/8	12-15	FT-10
		16-22	FT-11
31.75	1.1/4	8-14	FT-12
		15-22	FT-13
34.92	1.3/8	8-14	FT-14
		15-22	FT-15
38.10	1.1/2	8-14	FT-16
		15-22	FT-17

**Note :** Fitted with Type 1 round shank for use with standard pneumatic chipping hammer. Other shanks on request.

## TUBE SHEET HOLE RADIUS CUTTER



- High speed steel tool used in preparing tube sheets to suit the flaring or beading of tube ends outside of or flush with the tube sheet.
- MM sizes and cutters with other radii are also available. Please enquire.

Tube O.D.		Model No.	Tool Radius		Morse Taper
mm	inch		mm	inch	
12.70	1/2	20338	3.2	1/8	2
15.87	5/8	20224	4.0	5/32	2
19.05	3/4	20225	4.8	3/16	2
22.22	7/8	20226	4.8	3/16	2
25.40	1	20227	4.8	3/16	2
28.57	1.1/8	40512	6.4	1/4	2
31.75	1.1/4	21395	6.4	1/4	2